

AHV28XX SERIES

HYBRID-HIGH RELIABILITY DC-DC CONVERTER

28V Input, Single, Dual and Triple Output

Description

The AHV Series of DC-DC converters are designed to replace the AHE/ATO family of converters in applications requiring compliance to MIL-STD-704A through E, in particular the input surge requirement of 80V specified to withstand transient input voltage of 80V. No input voltage or output power derating is necessary over the full military temperature range.

These converters are packaged in an extremely rugged, low profile package that meets all requirements of MILSTD-883 and MIL-PRF-38534. Parallel seam weld sealing and the use of ceramic pin feed thru seals assure long term hermeticity after exposure to extended temperature cycling.

The basic circuit is a push-pull forward topology using power MOSFET switches. The nominal switching frequency is 500kHz. A unique current injection circuit assures current balancing in the power switches. All AHV series converters use a single stage LC input filter to attenuate input ripple current. A low power 11.5V series regulator provides power to an epitaxial CMOS custom pulse width modulator integrated circuit. This single integrated circuit provides all PWM primary circuit functions. Power is transferred from primary to secondary through a ferrite core power transformer. An error voltage signal is generated by comparing a highly stable reference voltage with the converter output voltage and drives the PWM through a unique wideband magnetic feedback circuit. This proprietary feedback circuit provides an extremely wide bandwidth, high gain control loop, with high phase margin. The feedback control loop gain is insensitive to temperature, radiation, aging, and variations in manufacturing. The transfer function of the feedback circuit is a function of the feedback transformer turns ratio which cannot change when subjected to environmental extremes.

Manufactured in a facility fully qualified to MIL-PRF-38534, these converters are fabricated utilizing DLA qualified processes. For available screening options, refer to device screening table in the data sheet. Variations in electrical, mechanical and screening can be accommodated. Contact IR San Jose for special requirements.



Features

- 80V Transient Input (100 msec max.)
- 50VDC Input (Continous)
- 16V to 40VDC Input Range
- Single, Dual and Triple Outputs
- 15W Output Power (No Temperature Derating)
- Low Input / Output Noise
- Full Military Temperature Range
- Wideband PWM Control Loop
- Magnetic Feedback
- Low Profile Hermetic Package (0.405")
- Short Circuit and Overload Protection
- Constant Switching Frequency (500kHz)
- True Hermetic Package (Parallel Seam Welded, Ceramic Pin Feedthru)
- Standard Microcircuit Drawings Available



one source. one solution.

Specifications (Single Output Models)

T_{CASE} = -55°C to +125°C, V_{IN} = +28V ±5% unless otherwise specified

Absolute Maximum Ratings	
Input voltage	-0.5V to +50VDC (Continous), 80V (100 msec)
Power output	Internally limited, 17.5W typical
Soldering temperature	300°C for 10 seconds (1 pin at a time)
Operating case temperature	-55°C to +125°C
Storage case temperature	-65°C to +135°C

TEST	SYMBOL	Condition -55°C ≤ T _C ≤ +125°C, V _{IN} = 28 V _{DC} ±5%, CL=0,	Group A Subgroups	AHV2805S		AHV2805S AHV2812S		AHV	2815S	
		unless otherwise specified		Min	Max	Min	Max	Min	Max	Units
STATIC										
CHARACTERISTICS		V _{IN} = 16, 28, and 40 VDC	1	4.95	5.05	11.88	12.12	14.85	15.15	v
OUTPUT	V _{OUT}	$I_{OUT} = 0$	2,3	4.90	5.10	11.76	12.12	14.00	15.30	v
Voltage Current		V _{IN} = 16, 28, and 40 VDC	1,2,3	0.0	3.00	0.0	1.25	0.0	1.00	Å
	I _{OUT}	$V_{IN} = 16, 28, and 40 VDC$ $V_{IN} = 16, 28, and 40 VDC$	1,2,3	0.0	60	0.0	60	0.0	60	mVp-p
Ripple Voltage ¹	V _{RIP}	BW = DC to 1 MHz								
Power	P _{OUT}	V _{IN} = 16, 28, and 40 VDC	1,2,3	15		15		15		W
REGULATION		V _{IN} = 16, 28, and 40 VDC								
Line	VRLINE	I_{OUT} = 0, half load and full load	1	-5.0	5.0	-30	30	-35	35	.,
		V _{IN} = 16, 28, and 40 VDC	2,3	-25 -50	25 50	-60 -120	60 120	-75 -150	75 150	mV
Load	VRLOAD	I _{OUT} = 0, half load and full load	1,2,3	-50	50	-120	120	-150	150	
INPUT Current		I _{OUT} = 0, Inhibit (pin 2) = 0	1,2,3		18		18		18	mA
Current	I _{IN}	$I_{OUT} = 0$, Inhibit (pin 2) = 0 $I_{OUT} = 0$, Inhibit (pin 2) = Open	1,2,5		50		50		50	mA
Ripple Current	I _{RIP}	$I_{OUT} = Full load$	1,2,3,		50		50		50	mAp-p
EFFICIENCY	E _{FF}	I _{OUT} = Full Load T _C = +25°C	1	72		72		72		%
		Input to output or any pin to								
ISOLATION	ISO	case (except pin 8) at 500	1	100		100		100		MΩ
	100	VDC, $T_C = +25^{\circ}C$								10122
Capacitive Load ^{2,3}	CL	No effect on DC performance	4		500		200		200	_
	UL CL	$T_{\rm C}$ = +25°C	4		500		200		200	μF
Load Fault		Overload, $T_c = +25^{\circ}C^4$			10		10		10	
Power Dissipation	PD	Short Circuit, $T_c = +25^{\circ}C$	1		10		10		10	W
Switching Frequency	Fs	I _{OUT} = Full Load	4	450	550	450	550	450	550	KHz
DYNAMIC										
CHARACTERISTICS										
Step Load Changes		50% Load From/To 100% Load	4	-300	+300	-300	+300	-300	+300	mVpk
Output Transient ⁵	CO. LOAD	No Load From/To 50%	4	-500	+500	-750	+750	-750	+750	mVpl
ouput manoiont	TTLOAD	50% Load From/To 100%	4		70		70		70	μs
Recovery ^{5,6}		No Load From/To 50% Load	4		200		1500		1500	μS
		50% Load From/To No ILoad	4		5.0		5.0		5.0	ms
Step Line Changes		37			000		500		500	· · ·
Output Transient	VOTLINE	Input step 16 to 40 VDC ^{3,7} Input step 40 to 16 VDC ^{3,7}	4		300 -1000		500 -1500		500 -1500	mVpk
		Input step 16 to 40 VDC ^{3,6,7}	4		-1000 800		-1500 800		-1500 800	mVpk
Recovery	TT _{LINE}	Input step 40 to 16 VDC ^{3,6,7}	4		800		800		800	μs μs
TURN-ON										μο
Overshoot	VTon _{os}	I _{OUT} = 0A and Full Load	4,5,6		550		750		750	mVpk
Delay	T on D	I _{OUT} = 0A and Full Load ⁸	4,5,6		10		10		10	ms
Load Fault Recovery	TRIF	V _{IN} = 16 to 40 VDC	4,5,6		10		10		10	ms

Notes: To Specifications (Single Output Models)
 Bandwidth guaranteed by design. Tested for 20KHz to 2MHz.
 Capacitive load may be any value from 0 to the maximum limit without affecting dc performance. A capacitive load in excess of the maximum limit will not disturb loop stability but will interfere with the operation of the load fault detection circuitry, appearing as a short circuit during turn-on.
 Parameter shall be tested as part of design characterization and after design or process changes. Thereafter shall be guaranteed to the limits specified.
 An overload is that condition with a load in excess of the rated load but less than necessary to trigger the short circuit protection and is the condition of maximum power dispatcher.

dissipation. Load step transition time between $2\mu s$ to 10 μs . 5

Recovery time is measured from the initiation of the transient to where V_{OUT} has returned to within ±1% of V_{OUT} at 50% load. 6

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Input step transition time between 2µs and 10µs. Turn on delay time measurement is for either a step application of power at input or the removal of a ground signal from the inhinibit pin (pin 2) while power is applied to the input. Above 125°C case temperature, derate output power linearly to 0 at 135°C case.



Specifications (Dual Output Models)

 T_{CASE} = -55°C to +125°C, V_{IN} = +28V ±5% unless otherwise specified

Absolute Maximum Ratings

Input voltage	-0.5V to +50VDC (Continous), 80V (100 msec)		
Power output Internally limited, 17.5W typical			
Soldering temperature	300°C for 10 seconds (1 pin at a time)		
Operating case temperature	-55°C to +125°C		
Storage case temperature	-65°C to +135°C		

TEST	SYMBOL	Condition -55°C ≤ T _C ≤ +125°C, V _{IN} = 28 V _{DC} ±5%, C _L =0,	≤T _c ≤ +125°C, Subgroups AHV2805D AHV2812D AHV		AHV2805D		AHV2805D AHV2812D		AHV2815D		
		unless otherwise specified		Min	Max	Min	Max	Min	Max	Units	
STATIC CHARACTERISTICS OUTPUT											
Voltage ¹	Vout	I _{OUT} = 0	1 2,3	±4.95 ±4.90	±5.05 ±5.10	±11.88 ±11.76	±12.12 ±12.24	±14.85 ±14.70	±15.15 ±15.30	VV	
Current 1,2	IOUT	V _{IN} = 16, 28, and 40 VDC	1,2,3	0.0	±1500	0.0	±625	0.0	±500	mA	
Ripple Voltage ^{1,3}	V _{RIP}	V_{IN} = 16, 28, and 40 VDC	1,2,3		60		60		60	mVp-p	
		BW = DC to 2 MHz									
Power ^{1,2,4}	Pout	V _{IN} = 16, 28, and 40 VDC	1,2,3	15		15		15		W	
REGULATION	VR _{LINE}	V _{IN} = 16, 28, and 40 VDC	1	-30	30	-30	30	-35	35		
Line ^{1,5}	I _{OUT}	$I_{OUT} = 0$, half load and full load	2,3	-60	60	-60	60	-75	75	mV	
Load ¹	VRLOAD	V_{IN} = 16, 28, and 40 VDC I_{OUT} = 0, half load and full load	1,2,3	-120	120	-120	120	-150	150		
INPUT		I _{OUT} = 0, Inhibit (pin 2)									
Current	I _{IN}	Tied to input return (pin 10)	1,2,3		18		18		18	mA	
		I _{OUT} = 0, Inhibit (pin 2) = Open			65		65		65	mA	
Ripple Current ³	I _{RIP}	I _{OUT} = Full load BW = DC to 2MHz	1,2,3,		50		50		50	mAp-p	
	"NF	-									
EFFICIENCY	E _{FF}	I _{OUT} = Full Load T _C = +25°C	1	72		72		72		%	
		Input to output or any pin to									
ISOLATION	ISO	case (except pin 8) at 500	1	100		100		100		MΩ	
		VDC, $T_c = +25^{\circ}C$									
Capacitive Load ^{6,7}	CL	No effect on DC performance	4		200		200		200	μF	
		T _C = +25°C			200		200			μι	
Load Fault	PD	Overload, T _c = +25°C ⁸	1		10		10		10	w	
Power Dissipation	ГD	Short Circuit, T _C = +25°C			10		10		10		
Switching Frequency	Fs	I _{OUT} = Full Load	4	450	550	450	550	450	550	kHz	
DYNAMIC					. 000					mVpk	
CHARACTERISTICS	VOTLOAD	50% Load From/To 100% Load No Load From/To 50%	4 4	-300 -500	+300 +500	-300 -500	+300 +500	-300 -500	+300 +500	mVpk	
Step Load Changes Output Transient ⁹	LOAD	50% Load From/To 100%	4	-000	70	-000	70	-000	70	μs	
	TT _{LOAD}	No Load From/To 50% Load	4		1000		1500		1500	μs	
Recovery ^{9,10}		50% Load From/To No ILoad	4		5.0		5.0		5.0	ms	
Step Line Changes	VOTLINE	Input step 16 to 40 VDC	4		300		1200		1500	mVpk	
Output Transient ^{7,11}	V UINE	Input step 40 to 16 VDC	4		1000		-1500		-1500	mVpk	
D 7.10.11	TT _{LINE}	Input step 16 to 40 VDC	4		4800		4.0		4.0	μs	
Recovery ^{7,10, 11}		Input step 40 to 16 VDC	4		4800		4.0		4.0	μs	
TURN-ON	VTer		AEG		750		600		600	m	
Overshoot ¹ Delay ^{1,12}	VTon _{os} T on D	I _{OUT} = 0A and Full Load I _{OUT} = 0A and Full Load	4,5,6 4,5,6		750 10		600 10		600 10	mVpk ms	
					-		-		-		
Load Fault Recovery ⁷	TR_{LF}		4,5,6		10		10		10	ms	

For Notes to Specifications, refer to page 5



Specifications (Triple Output Models)

 T_{CASE} = -55°C to +125°C, V_{IN} = +28V ±5% unless otherwise specified

Absolute Maximum Ratings	qs	
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Input voltage		-0.5	5V to +50VDC (Continous), 80V (100 msec)					
Power output	Internally limited, 17.5W typical							
Soldering temperature			0°C for 10 seconds (1 pin at a time)					
Operating case temperature		-55°	5°C to +125°C					
Storage case temperature			-65°C to +135°C					

TEST	$\begin{tabular}{ c c c c c c c c c c c c c c c c c c c$			AH	V2812T	AHV2815T		
		unless otherwise specified		Min	Мах	Min	Мах	Units
STATIC CHARACTERISTICS OUTPUT								
		I _{OUT} = 0 (main)	1 2,3	4.95 4.90	5.05 5.10	4.95 4.90	5.05 5.10	V V
Voltage ¹	Vout	I _{OUT} = 0 (dual) ¹	1 2,3	±11.88 ±11.76	±12.12 ±12.24	±14.85 ±14.70	±15.15 ±15.30	V V
Current 1,2,3	I _{OUT}	V_{IN} = 16, 28, and 40 VDC (main)	1,2,3	100	2000	100	2000	mA
Ripple Voltage ^{1,4}	V _{RIP}	V _{IN} = 16, 28, and 40 VDC (dual) ¹ V _{IN} = 16, 28, and 40 VDC	1,2,3 1,2,3	0.0	±208 80	0.0	±167 80	mA mVp-p
		BW = DC to 2 MHz (main) V _{IN} = 16, 28, and 40 VDC BW = DC to 2 MHz (main)	1,2,3		40		40	MVp-p
		V_{IN} = 16, 28, and 40 VDC (main)	1,2,3	10		10		w
Power ^{1,2,3}	P _{OUT}	(+dual) (-dual) (total)	1,2,3 1,2,3 1,2,3	2.5 2.5 15		2.5 2.5 15		W W W
REGULATION Line ^{1,3}	VR _{LINE}	V _{IN} = 16, 28, and 40 VDC I _{OUT} = 5%, 50%, and 100% load (main) I _{OUT} = 0, 50%, and 100% load (dual)	1,2,3	- 25 -30	25 30	- 25 -35	25 35	
Load ^{1,3}		$V_{IN} = 16, 28, and 40 \text{ VDC}$ $I_{OUT} = 5\%, 50\%, and 100\% \text{ load (main)}$ $I_{OUT} = 0, 50\%, and 100\% \text{ load (main)}$	2,3 1,2,3 1,2,3	-60 -50 -60	60 50 60	-75 -50 -75	75 50 75	mV
INPUT Current		I _{OUT} = 0, Inhibit (pin 8)	1,2,3		15		15	mA
	l _{in}	Tied to input return (pin 10) I _{OUT} = 0	1,2,3		50		50	mA
Ripple Current ⁴	I _{RIP}	Inhibit (pin 2) = open I _{OUT} = 2000 mA (main) I _{OUT} = ±208mA (±12V) I _{OUT} = ±167mA (±15V) BW = DC to 2MHz	1,2,3		50		50	mAp-p
EFFICIENCY	E _{FF}	$I_{OUT} = 2000$ (main) $I_{OUT} = \pm 208$ (±12V) $I_{OUT} = \pm 167$ (±15V)	1	72		72		%
ISOLATION	ISO	Input to output or any pin to case (except pin 7) at 500 VDC, T _c = +25°C	1	100		100		MΩ
Capacitive Load ^{6,7}	CL	No effect on DC performance T _c = +25°C (main) (dual)	4		500 200		500 200	mF
Load Fault Power Dissipation ³	P _D	Overload, $T_c = +25^{\circ}C^5$ Short Circuit, $T_c = +25^{\circ}C$	1 1		10 10		10 10	w
Switching Frequency ¹	Fs	I _{ouτ} = 2000mA (main) I _{ouτ} = ±208mA (±12V) I _{ouτ} = ±167mA (±15V)	4	450	550	450	550	KHz

For Notes to Specifications, refer to page 5



Specifications (Triple Output Models) - continued

TEST	SYMBOL	$\begin{array}{c} Condition\\ -55^\circ C \leq T_C \leq +125^\circ C,\\ V_{IN} = 28 \; V_{DC} \; \pm 5\%, \; C_L = 0,\\ unless otherwise specified \end{array}$	Group A Subgroups			AHV2815T		
				Min	Max	Min	Мах	Units
DYNAMIC CHARACTERISTICS								
Step Load Changes Output Transient ⁹		50% Load To/From100% Load	4	-300	+300	-300	+300	mVpk
Recovery ^{9,10}	VOT _{LOAD}	Min To/From 50% Load 50% Load To/From 100%	4 4	-400	+400 100	-400	+400 100	mVpk μs
	TT _{LOAD}	Min to 50% Load 50% Load to Min Load	4 4		2000 5.0		2000 5.0	μs ms
Step Line Changes Output Transient		Input step 16 to/from 40 VDC	4	-1500	1500	-1500	1500	mVpk
	VOTLINE	$I_{OUT} = 100\%$ Load	4	-1500	1500	-1500	1500	mVpk
Recovery ^{7,10, 11}	TT _{LINE}	Input step 16 to/from 40 VDC I _{OUT} = 100% Load	4 4		5.0 5.0		5.0 5.0	ms ms
TURN-ON Overshoot ¹ Delay ^{1,12}	VTon _{os} T on D	I _{OUT} = 100 and 2000mA(main) I _{OUT} = 0 and 100% Load (dual)	4 4		750 15		750 15	mVpk ms
Load Fault Recovery ⁷	TR _{LF}		4		15		15	ms

Notes to Specifications (Triple Output Models)

- Tested at each output
- 2 Parameter guaranteed by line and load regulation tests.
- 3 At least 25% of the total power should be taken from the (+5V) main output.
- Bandwidth guaranteed by design. Tested for 20kHz to 2MHz. 4
- An overload is that condition with a load in excess of the rated load but less than that necessary to trigger the short circuit protection and is the condition of maximum 5. power dissipation.
- Capacitive load may be any value from 0 to the maximum limit without affecting dc performance. A capacitive load in excess of the maximum limit will not disturb loop 6 stability but may interfere with the operation of the load fault detection circuitry, appearing as a short circuit during turn-on.
- Parameter shall be tested as part of design characterization and after design or process changes. Thereafter parameters shall be guaranteed to the limits specified.
- Above 125°C case temperature, derate output power linearly to 0 at 135°C case. 8 9 Load step transition time between 2µs and 10µs.
- 10. Recovery time is measured from the initiation of the transient to where V_{OUT} has returned to within ±1% of V_{OUT} at 50% load.
- Input step transition time between 2µs and 10µs
- 12. Turn on delay time measurement is for either a step application of power at input or the removal of a ground signal from the inhibit pin (pin 8) while power is applied to the input.

Notes to Specifications (Dual Output Models)

- Tested at each output.
- Parameter guaranteed by line and load regulation tests. 2
- Bandwidth guaranteed by design. Tested for 20kHz to 2MHz. 3
- Total power at both outputs. 4.
- When operating with unbalanced loads, at least 25% of the load must be on the positive output to maintain regulation. 5.
- Capacitive load may be any value from 0 to the maximum limit without affecting dc performance. A capacitive load in excess of the maximum limit will not disturb loop 6. stability but may interfere with the operation of the load fault detection circuitry, appearing as a short circuit during turn-on.
- Parameter shall be tested as part of design characterization and after design or process changes. Thereafter parameters shall be guaranteed to the limits specified. 7
- An overload is that condition with a load in excess of the rated load but less than that necessary to trigger the short circuit protection and is the condition of maximum 8. power dissipation.
- Load step transition time between 2µs and 10µs.
 Recovery time is measured from the initiation of the transient to where V_{OUT} has returned to within ±1% of V_{OUT} at 50% load.
- 11. Input step transition time between 2µs and 10µs.
- 12. Turn on delay time measurement is for either a step application of power at input or the removal of a ground signal from the inhibit pin (pin 8) while power is applied to the input.
- 13. Above 125°C case temperature, derate output power linearly to 0 at 135°C



Application Information

Inhibit Function

Connecting the inhibit pin (Pin 2 of single and dual models, pin 8 of triple models) to the input return (pin 10) will cause the converter to shutdown and operate in a low power standby mode. Power consumption in this mode is calculated by multiplying Vin times the input current inhibited, typically 225mW at Vin equal to 28V. The input current inhibited is relatively constant with changes in Vin. The open circuit inhibit pin voltage is typically 11.5V and can be conveniently driven by an open collector driver. An internal pull-up resistor enables the user to leave this pin floating if the inhibit function is not used in their particular application. All models use identical inhibit internal circuits. Forcing inhibit pin to any voltage between 0V and 6V will assure the converter is inhibited. The input current to this pin is 500µA maximum at Vpin2 = to 0V. The converter can be turned on by opening Pin 2 or forcing a voltage from 10V to 50V. Inhibit pin current from 10V to 50V is less than ± 50µA.

EMI Filter

An optional EMI filter (AFC461) will reduce the input ripple current to levels below the limits imposed by MIL-STD- 461 CEO3.

The output voltage of the AHV28XXS can be adjusted upward by connecting a resistor between the Output Adjust (Pin 3) and the Output Common (Pin 4) as shown in Table 1.

Table 1: Output Adjustment Resistor Values

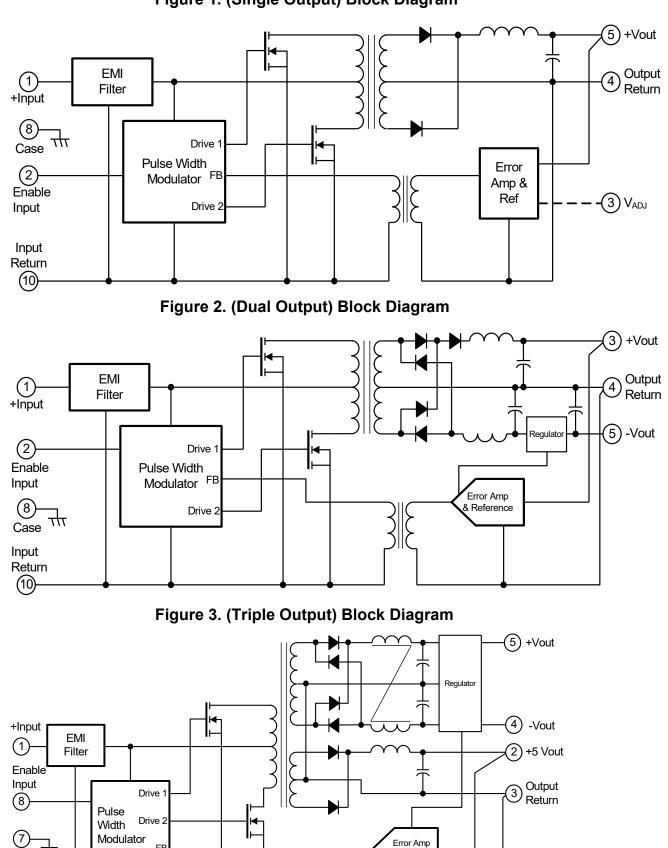
* Resistance (Ohms)	Output Voltage Increase (%)				
Pin 3 to 4	5V	12V	15V		
None	0	0	0		
390 K	+1.0%	+1.6%	+1.7%		
145 K	+2.0%	+3.2%	+3.4%		
63 K	+3.1%	+4.9%	+5.1%		
22 K	+4.1%	+6.5%	+6.8%		
0	+5.0%	+7.9%	+8.3%		

* Output Adjust (Single Output Models Only)

Standard Moreon call Brawing Equivalence rasie				
Standard Microcircuit Drawing Number	Vendor Cage Code	IR Standard Part Number		
5962-91773	52467	AHV2805S		
5962-92112	52467	AHV2812S		
5962-92113	52467	AHV2815S		
5962-92114	52467	AHV2812D		
5962-92115	52467	AHV2812T		
5962-92116	52467	AHV2815T		

Standard Microcircuit Drawing Equivalence Table





& Reference

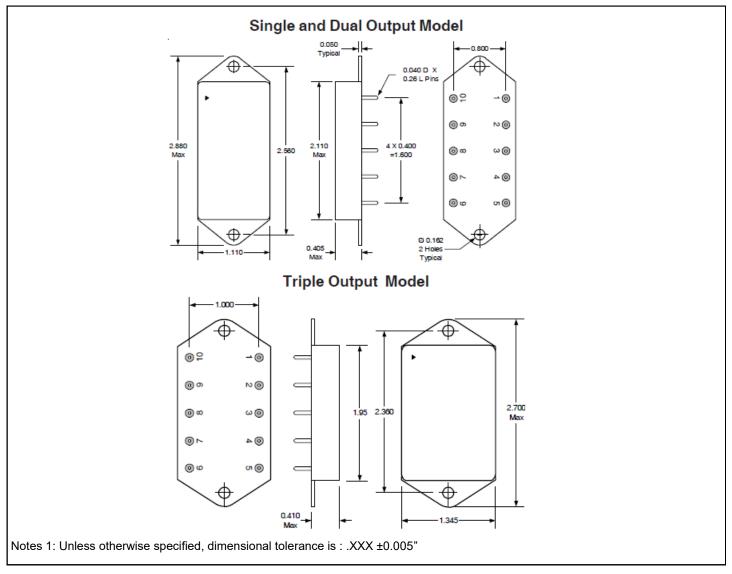
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Case TT

Input Return (10)



Mechanical Outline



Pin Designation

Pin #	Single Output	Single Output Dual Output	
1	+ Input	+ Input	+ Input
2	Enable Input	Enable Input	+5VDC Output
3	Output Adjust*	+ Output	Output Return
4	Output Return	Output Return	- Dual Output (12/15VDC)
5	+ Output	- Output	+ Dual Output (12/15VDC)
6	NC	NC	NC
7	NC	NC	Case Ground
8	Case Ground	Case Ground	Enable Input
9	NC	NC	NC
10	Input Return	Input Return	Input Return

* Output Adjust (Single Output Models Only)



Device Screening

Requirement	MIL-STD-883 Method	Np Suffix	ES②	HB	СН
Temperature Range		-20°C to +85°C	-55°C to +125°C	-55°C to +125°C	-55°C to +125°C
Element Evaluation	MIL-PRF-38534	N/A	N/A	N/A	Class H
Nondestructive Bond Pull	2023	N/A	N/A	N/A	Yes
Internal Visual	2017	0	Yes	Yes	Yes
Temperature Cycling	1010	N/A	Cond B	Cond C	Cond C
Constant Acceleration	2001, Y1 Axis	N/A	500 Gs	3000 Gs	3000 Gs
PIND	2020	N/A	N/A	N/A	Cond A
Burn-In	1015	N/A	48 hrs @ hi temp	160 hrs @125°C	160 hrs @ 125°C
Final Electrical (Group A)	MIL-PRF-38534 and Specification	25°C	-25°C ②	-55°C, +25°C, +125°C	-55°C, +25°C, +125°C
PDA	MIL-PRF-38534	N/A	N/A	N/A	10%
Seal, Fine and Gross	1014	Cond A	Cond A, C	Cond A, C	Cond A, C
Radiographic	2012	N/A	N/A	N/A	N/A
External Visual	2009	0	Yes	Yes	Yes

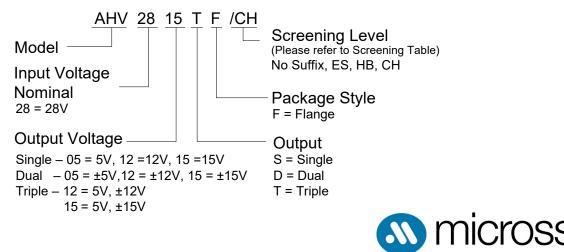
Notes:

① Best commercial practice

② Sample tests at low and high temperatures

③ -55°C to +105°C for AHE, ATO, ATW

Part Numbering



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