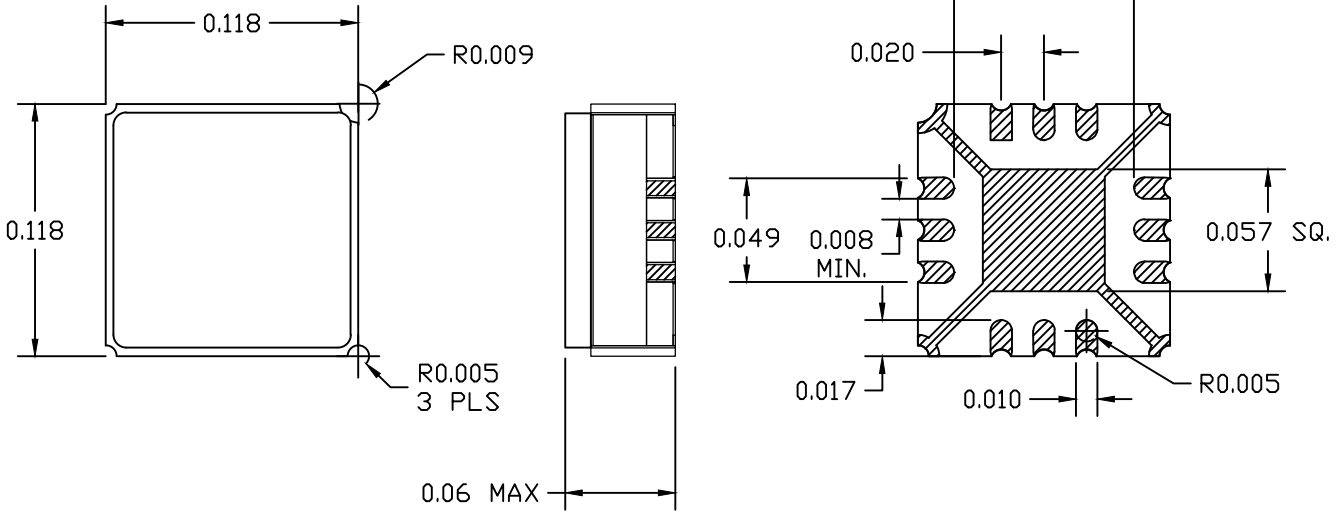


This document is the property of KCB Solutions, Inc. and contains company confidential and/or proprietary information. It is issued in strict confidence and the recipient shall not reproduce, copy, cause to be reproduced or copied, disclose to others, or use as the basis for manufacture, sale or purchase of apparatus the contents or portions thereof of this document without written permission of KCB Solutions.

REVISIONS

ZONE	REV	DESCRIPTION	DATE	APPROVED
	(-)	RELEASE PER CDC0-1420	08/20/14	KS
	(-1)	RELEASE PER CDC0-1817	11/21/17	EJW

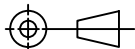


NOTES:

1. MATERIAL:

CERAMIC: ALUMINA 92%
 METALIZATION: TUNGSTEN, PLATED
 Au, 30-60 μin MIN OVER Ni, 50 μin MIN
 LID: ALUMINA

THIRD ANGLE PROJECTION



UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
 TOLERANCES ON FINISH RMS 63
 ANGLES: ±1/2° FRACTIONS: ±1/64
 4 PLACE DECIMALS: ±.0005
 3 PLACE DECIMALS: ±.005
 2 PLACE DECIMALS: ±.010

COMMERCIAL PUBLISHED TOLERANCES SHALL APPLY TO TUBING, BAR, PLATE ETC. ALL THREADS TO BE CLASS 2A OR 2B. PLATED PARTS MUST FIT GAUGES AND MEET SPECIFIED TOLERANCES AFTER PLATING.

CAUTION
 UNLESS THIS DRAWING BEARS AUTHORIZED SIGNED APPROVAL(S) IT IS PRELIMINARY AND IS NOT TO BE USED FOR MANUFACTURING PURPOSES.

DRAWN BY KONG_SDYNNANHANG 02/20/13

CHECKED BY

ENG. K. Soymanhang 8/20/14

PRDD. G. Vealck 8/20/14

Q.A. R. Wynkoop 8/20/14

THIRD ANGLE PROJECTION



DO NOT SCALE DRAWING

KCB SOLUTIONS, LLC.
 900 Mount Laurel Circle, Shirley, Ma. 01464

OUTLINE,
 3MM SQ 12 PORT

SIZE B CAGE CODE 3W3Q7 80074

SCALE 1:1

SHEET 1 OF 2

3

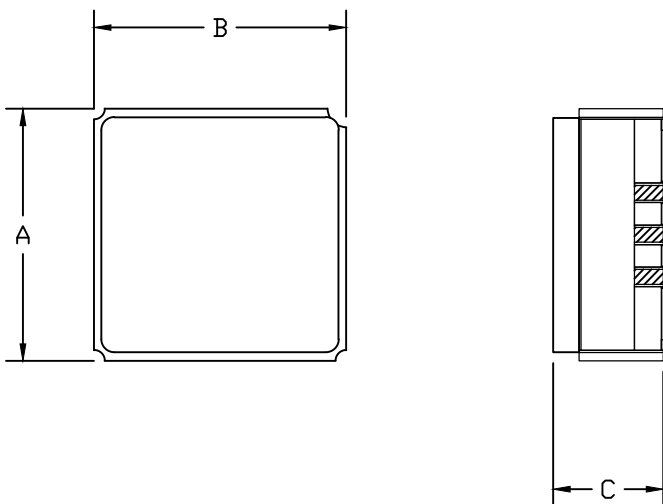
2

1

This document is the property of KCB Solutions, Inc. and contains company confidential and/or proprietary information. It is issued in strict confidence and the recipient shall not reproduce, copy, cause to be reproduced or copied, disclose to others, or use as the basis for manufacture, sale or purchase of apparatus the contents or portions thereof of this document without written permission of KCB Solutions.

REVISIONS

ZONE	REV	DESCRIPTION	DATE	APPROVED
		SEE PAGE 1 FOR REFERENCE		



PART NUMBER: _____		DATE CODE: _____		
WORK ORDER NUMBER: _____		OPERATOR: _____		
REF. DIM	A	B	C	
S/N	MIN	0.113	0.113	-
	MAX	0.121	0.121	0.06

<p>THIRD ANGLE PROJECTION</p>	<p>UNLESS OTHERWISE SPECIFIED</p> <p>DIMENSIONS ARE IN INCHES TOLERANCES ON FINISH RMS 63 ANGLES: 1/2" FRACTIONS: ±1/64 4 PLACE DECIMALS: ±.0005 3 PLACE DECIMALS: ±.005 2 PLACE DECIMALS: ±.010</p>	<p>DRAWN BY KONG_SDYNNANHANG 02/20/13</p> <p>CHECKED BY</p> <p>ENG. K. Soymanhang 8/20/14</p> <p>PRDD. G. Vealick 8/20/14</p> <p>Q.A. R. Wynkoop 8/20/14</p>	<p>KCB SOLUTIONS, LLC. 900 Mount Laurel Circle, Shirley, Ma. 01464</p>
	<p>COMMERCIAL PUBLISHED TOLERANCES SHALL APPLY TO TUBING, BAR, PLATE ETC. ALL THREADS TO BE CLASS 2A OR 2B. PLATED PARTS MUST FIT GAUGES AND MEET SPECIFIED TOLERANCES AFTER PLATING.</p> <p>CAUTION UNLESS THIS DRAWING BEARS AUTHORIZED SIGNED APPROVALS IT IS PRELIMINARY AND IS NOT TO BE USED FOR MANUFACTURING PURPOSES.</p>	<p>THIRD ANGLE PROJECTION</p> <p>DO NOT SCALE DRAWING</p>	<p>SIZE B</p> <p>CAGE CODE 3W3Q7</p>
<p>NEXT ASSEMBLY</p> <p>USED ON</p> <p>APPLICATION</p>	<p>SCALE 1:1</p> <p>SHEET 2 OF 2</p>		

3

2

1